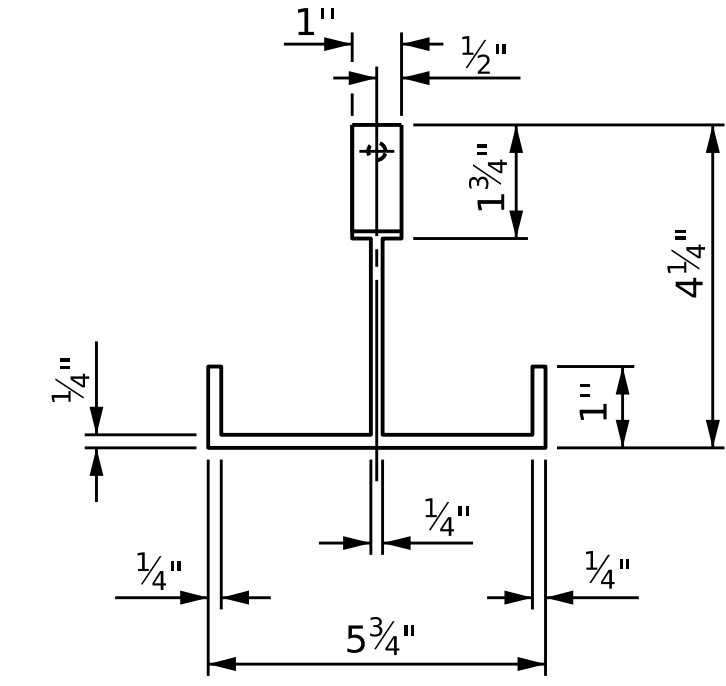
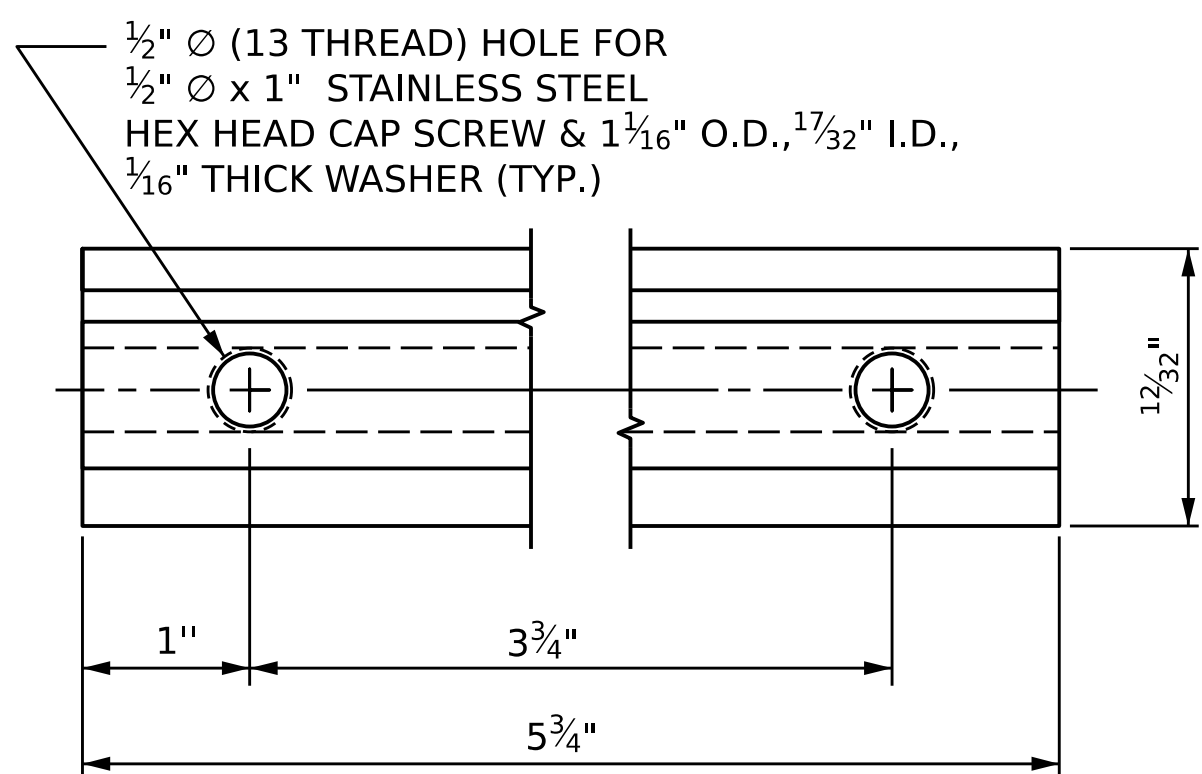


NOTE:
FOR ATTACHMENT OF METAL RAIL TO END
POST, SEE STANDARD NO. BMR2.

ELEVATION

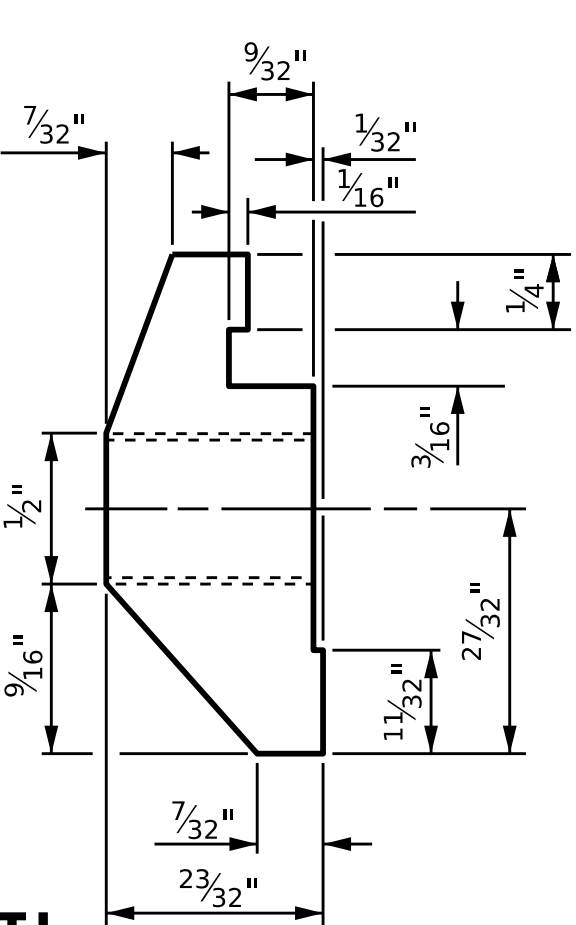


PLAN



CLAMP BAR DETAIL

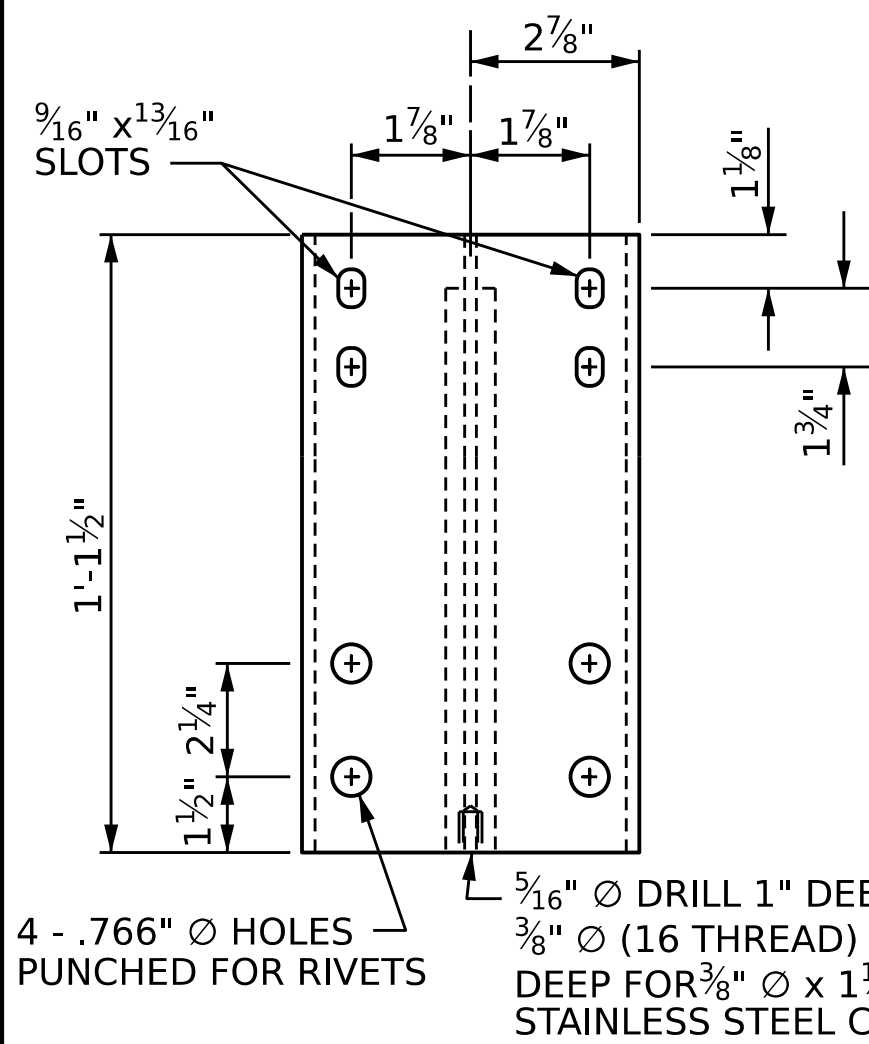
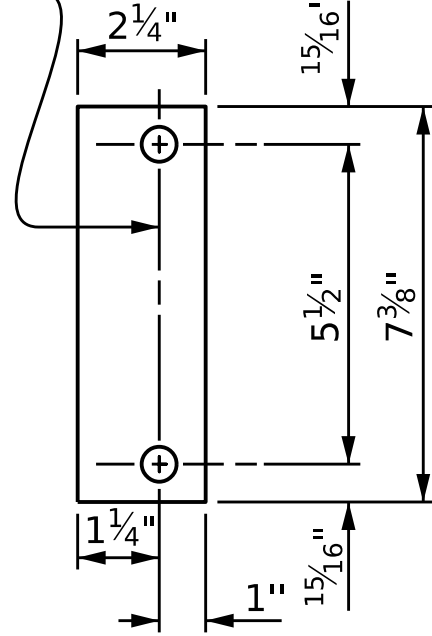
(2 REQUIRED PER POST)



RIVET DETAIL

1/8" Ø HOLES
(PERMITTED
CUTLINE)

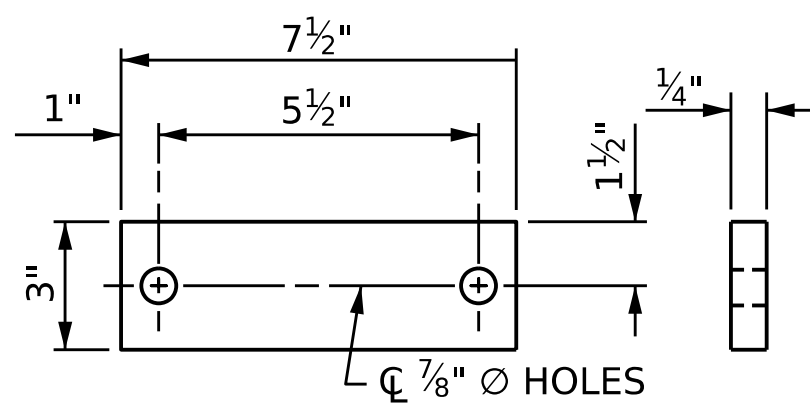
REAR PLATE



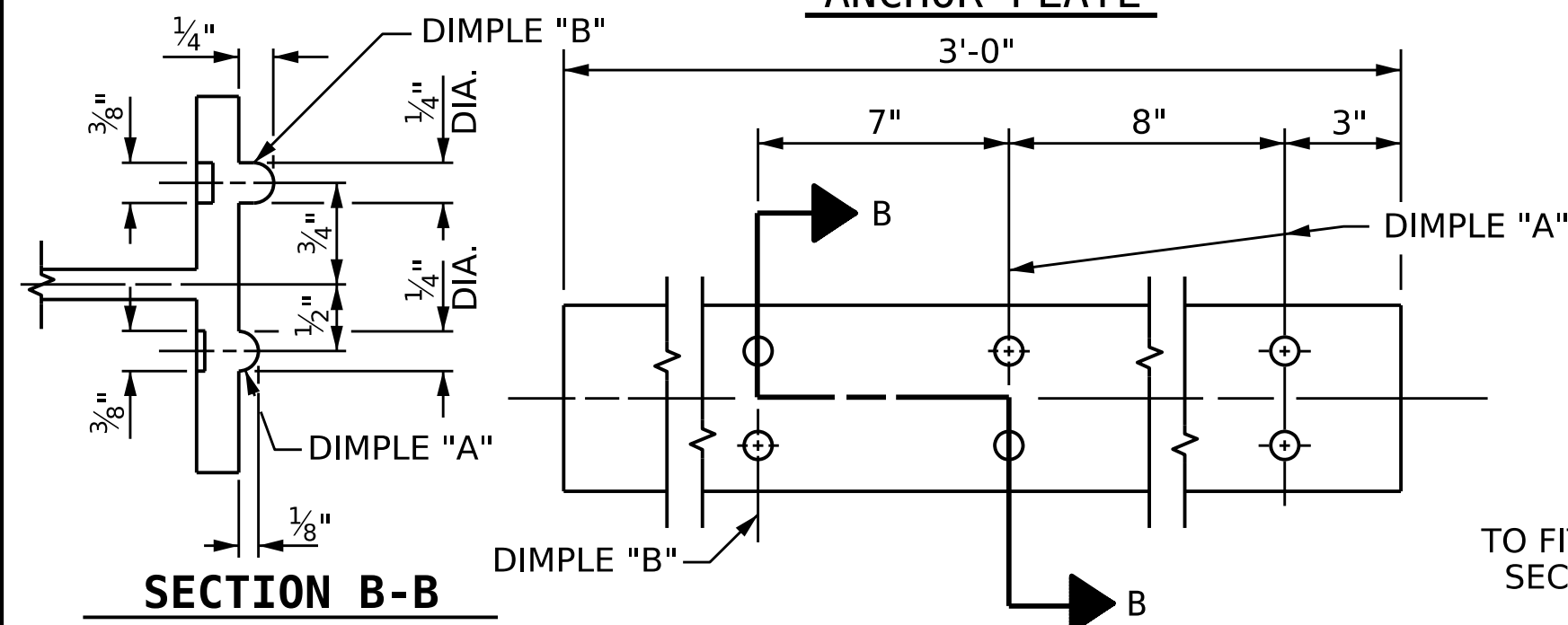
FRONT ELEVATION

SIDE ELEVATION

DETAILS OF POST

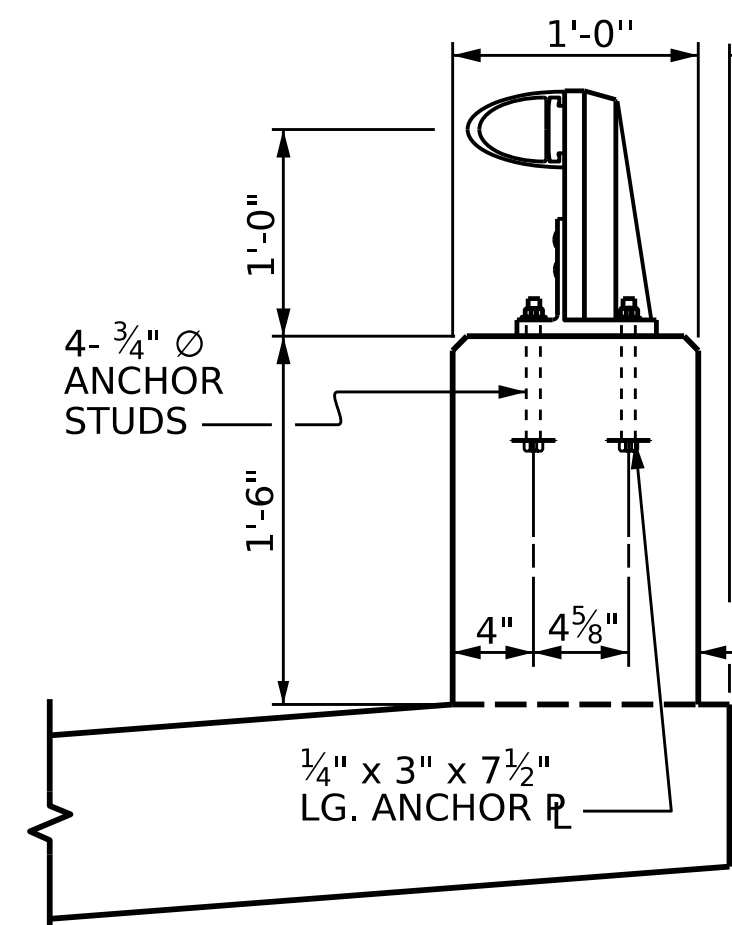


ANCHOR PLATE

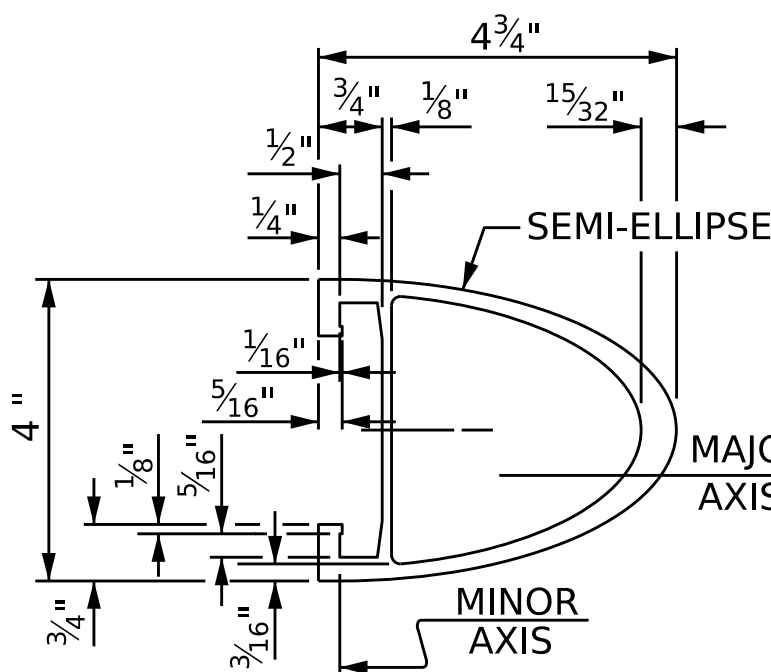


SECTION B-B

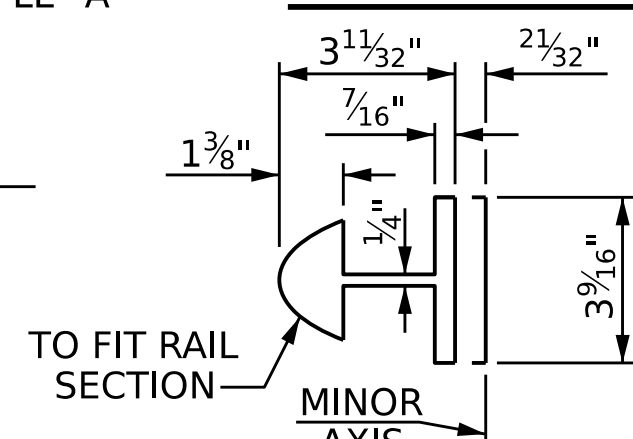
ASSEMBLED BY :	DATE :
CHECKED BY :	DATE :
DRAWN BY : FCJ 1/88	REV. 12/17
CHECKED BY : CRK 3/89	REV. 5/18
	REV. 10/23
	MAA/THC
	MAA/THC
	BNB/SNM



SECTION THRU PARAPET AND RAIL

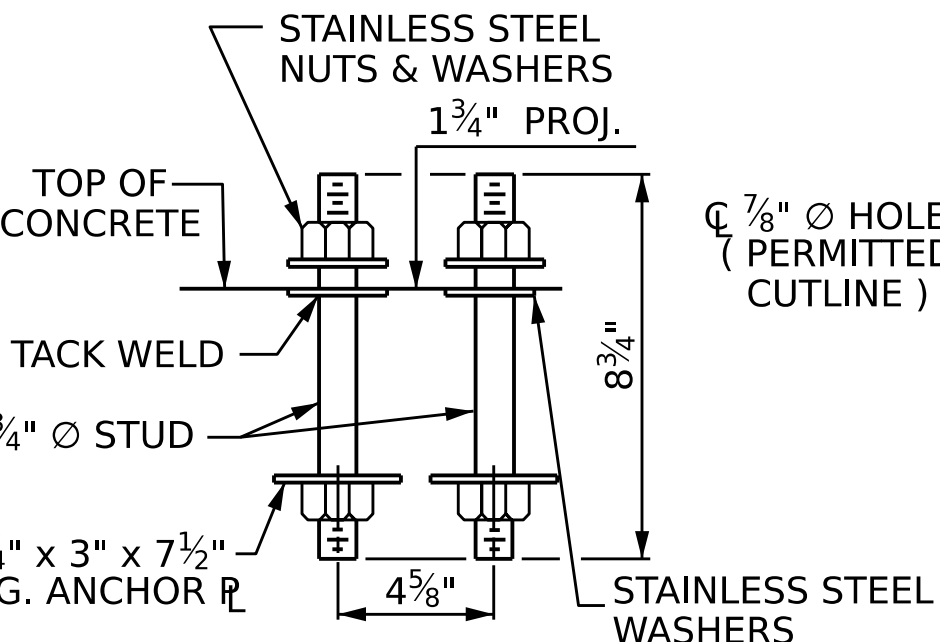


RAIL SECTION



BAR SECTION

EXPANSION BAR DETAILS

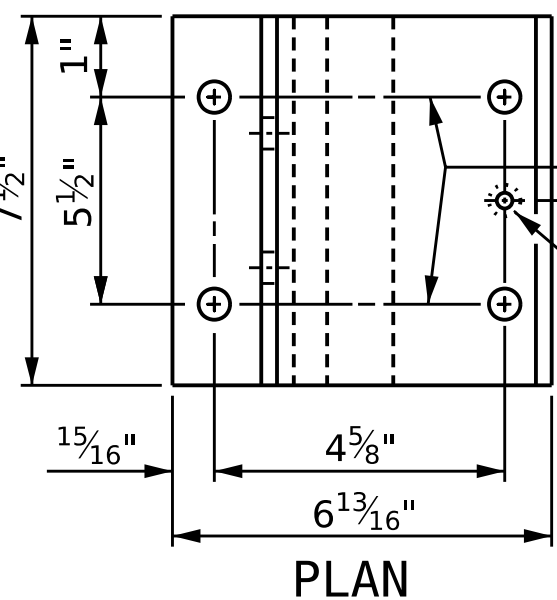


ANCHOR ASSEMBLY

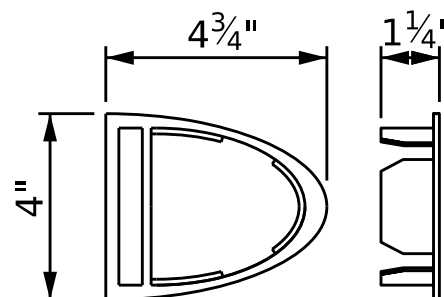
FRONT PLATE

SHIM DETAILS

NOTE : SHIMS MAY BE CUT ALONG
PERMITTED CUTLINE OR SLOTTED TO EDGE
OF PLATE TO FACILITATE PLACEMENT.

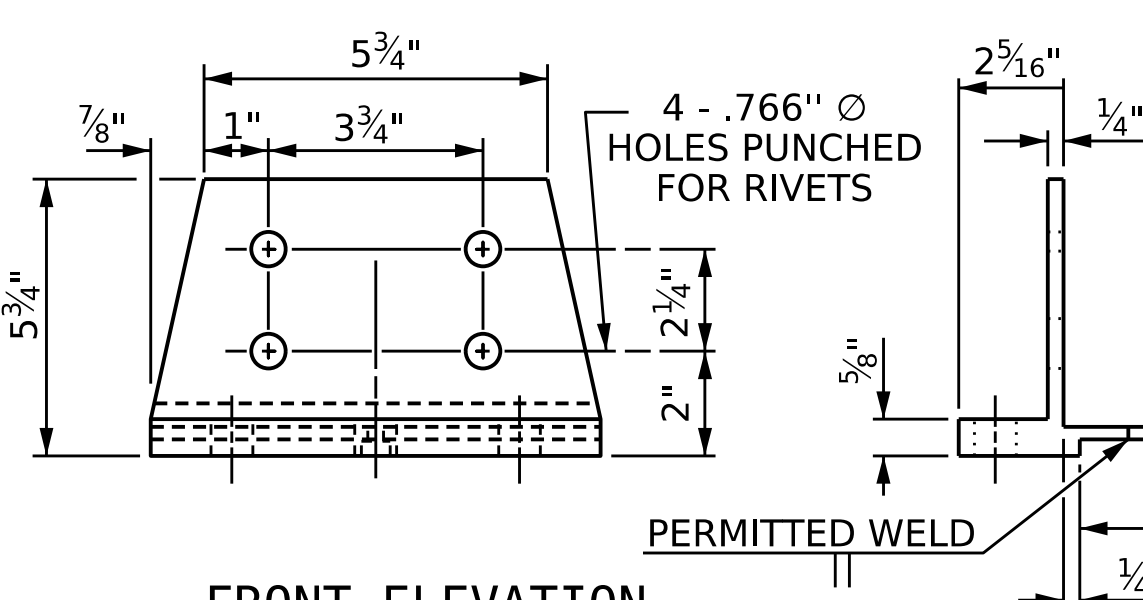


PLAN



RAIL CAP

NOTE : BASE CAN BE
SUPPLIED AS ONE
EXTRUSION OR TWO
EXTRUSIONS WELDED
TOGETHER AS SHOWN.



FRONT ELEVATION

SIDE ELEVATION

POST BASE DETAILS

TABLE	
EXP. JT. @	RAIL OPENING
BENT 1	
BENT 2	
BENT 3	

NOTES

AT THE CONTRACTOR'S OPTION, METAL RAIL MAY BE EITHER ALUMINUM OR GALVANIZED STEEL IN ACCORDANCE WITH THE REQUIREMENTS OF THE GENERAL NOTES AND THE FOLLOWING SPECIFICATIONS FOR THE ALTERNATE MATERIALS; HOWEVER THE CONTRACTOR WILL BE REQUIRED TO USE THE SAME RAIL MATERIAL ON ALL STRUCTURES ON THE PROJECT FOR WHICH METAL RAIL IS DESIGNATED.

ALUMINUM RAILS

MATERIAL FOR POSTS, BASES AND RAILS, EXPANSION BARS AND CLAMP BARS SHALL BE ASTM B221 ALLOY 6061-T6.

MATERIAL FOR RIVETS SHALL BE ASTM B316 ALLOY 6061-T6. RIVETS SHALL BE STANDARD BUTTON HEAD AND CONE POINT COLD DRIVEN AS PER DRAWING.

THE BASE OF RAIL POSTS, OR ANY OTHER ALUMINUM SURFACE IN CONTACT WITH CONCRETE SHALL BE THOROUGHLY COATED WITH AN ALUMINUM IMPREGNATED CAULKING COMPOUND OF APPROVED QUALITY.

MATERIAL FOR SHIMS TO BE ASTM B209 ALLOY 6061-T6.

GALVANIZED STEEL RAILS

MATERIALS AND GALVANIZING ARE TO CONFORM TO THE FOLLOWING SPECIFICATIONS:

POST, POST BASES, RAILS, EXPANSION BARS AND CLAMP BARS: ASTM A36 GRADE 36 STRUCTURAL STEEL - GALVANIZED TO ASTM A123.

RIVETS: RIVETS SHALL MEET THE REQUIREMENTS OF ASTM A502 FOR GRADE 1 RIVETS.

THE CUT ENDS OF GALVANIZED STEEL RAILING, AFTER GRINDING SMOOTH SHALL BE GIVEN TWO COATS OF ZINC RICH PAINT MEETING THE REQUIREMENTS OF FEDERAL SPECIFICATION MIL-P-26915 USAF TYPE 1, OR OF FEDERAL SPECIFICATIONS TT-P-641.

SHIMS: SHIMS SHALL MEET THE REQUIREMENTS OF ASTM A1011 FOR GRADE 36, 40, 45 OR ASTM A1008 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123.

RAIL CAPS: RAIL CAPS SHALL MEET THE REQUIREMENTS OF ASTM A1011 FOR GRADE 36, 40, 45 OR ASTM A1008 FOR GRADE C AND SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM A123.

GENERAL NOTES

RAILING SHALL BE CONTINUOUS FROM END POST TO END POST OF BRIDGE. EACH JOINT IN RAIL LENGTH SHALL BE SPLICED AS DETAILED. PANEL LENGTHS OF RAIL SHALL BE ATTACHED TO A MINIMUM OF THREE POSTS.

FOR END OF RAIL TO CLEAR FACE OF CONCRETE END POST DIMENSION, SEE STANDARD NO. BMR2.

MATERIAL FOR ANCHOR STUDS SHALL BE ASTM F593 ALLOY 304 STAINLESS STEEL WITH MINIMUM 75,000 PSI ULTIMATE STRENGTH. STUDS TO BE EMBEDDED 7" IN CONCRETE. NUTS SHALL BE AMERICAN STANDARD FINISHED HEXAGON THICK, CLASS 2B THREAD, AND MEET THE REQUIREMENTS OF ASTM F594 ALLOY 304 STAINLESS STEEL. WASHERS SHALL MEET THE REQUIREMENTS OF ASTM F844 EXCEPT THEY SHALL BE MADE FROM ALLOY 304 STAINLESS STEEL. ANCHOR PLATE SHALL BE ASTM A36 GRADE 36.

CAP SCREWS SHALL BE ASTM F593 ALLOY 305 STAINLESS STEEL.

CERTIFIED MILL REPORTS ARE REQUIRED FOR RAILS AND POSTS. SHOP INSPECTION IS NOT REQUIRED.

METAL RAIL POSTS SHALL BE SET NORMAL TO CURB GRADE.

METHOD OF MEASUREMENT FOR METAL RAILS: FOR LENGTH OF METAL RAILS TO BE PAID FOR, SEE THE STANDARD SPECIFICATIONS.

CURVED RAIL USAGE: WHERE RAILS ARE TO BE USED ON BRIDGES ON HORIZONTAL AND/OR VERTICAL CURVATURE THE CONTRACTOR MAY, AT HIS OPTION, HAVE THE REQUIRED CURVATURE IN THE RAIL FORMED IN THE SHOP OR IN THE FIELD. IN EITHER EVENT, THE RAIL SHALL CONFORM WITHOUT BUCKLING OR KINKING TO THE REQUIRED CURVATURE IN A UNIFORM MANNER ACCEPTABLE TO THE ENGINEER.

TO INSURE FUTURE IDENTIFICATION OF THE FABRICATOR, A PERMANENT IDENTIFYING MARK SHALL BE PLACED ON EACH POST. THE METHOD OF MARKING AND LOCATION SHALL BE SUCH THAT IT DOES NOT DETRACT FROM THE APPEARANCE OF THE POST.

SHIMS SHALL BE USED AS NECESSARY FOR POST ALIGNMENT.

ALLOY 6351-T5 MAY BE SUBSTITUTED FOR ALLOY 6061-T6 WHERE APPLICABLE.

MINOR VARIATIONS IN DETAILS OF METAL RAIL WILL BE CONSIDERED. DETAILS OF SUCH VARIATIONS, IF DESIRED, SHALL BE SUBMITTED FOR APPROVAL.

THE CONTRACTOR MAY USE ADHESIVELY ANCHORED ANCHOR BOLTS IN PLACE OF THE ANCHOR ASSEMBLY. LEVEL TWO FIELD TESTING IS REQUIRED, AND THE YIELD LOAD OF THE 3/4" Ø BOLT IS 10 KIPS IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

WHEN ADHESIVELY ANCHORED ANCHOR BOLTS ARE USED, BOLTS, NUTS AND WASHERS SHALL MEET THE SAME REQUIREMENTS AS THE ANCHOR STUDS, NUTS AND WASHERS FOR USE WITH THE ANCHOR ASSEMBLY.

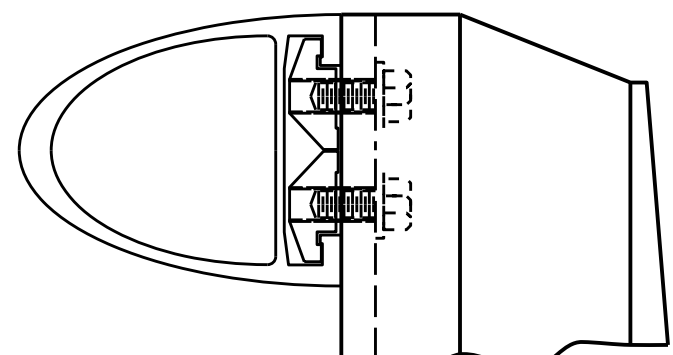
GROOVED CONTRACTION JOINTS 1/2" IN DEPTH, SHALL BE TOOLED IN ALL EXPOSED FACES OF THE PARAPET AND IN ACCORDANCE WITH ARTICLE 825-10(B) OF THE STANDARD SPECIFICATIONS. A CONTRACTION JOINT SHALL BE LOCATED AT EACH THIRD POINT BETWEEN PARAPET EXPANSION JOINTS. ONLY ONE CONTRACTION JOINT IS REQUIRED AT MIDPOINT OF PARAPET SEGMENTS LESS THAN 20 FEET IN LENGTH AND NO CONTRACTION JOINTS ARE REQUIRED FOR THOSE SEGMENTS LESS THAN 10 FEET IN LENGTH.

PAY LENGTH = _____ LIN. FT.

PROJECT NO. _____

COUNTY _____

STATION: _____



CLAMP & RAIL ASSEMBLY

DOCUMENT NOT CONSIDERED
FINAL UNLESS ALL
SIGNATURES COMPLETED

STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH					
STANDARD					
1 BAR METAL RAIL					
REVISIONS					SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:
1			3		
2			4		
TOTAL SHEETS					

STD. NO. BMR1